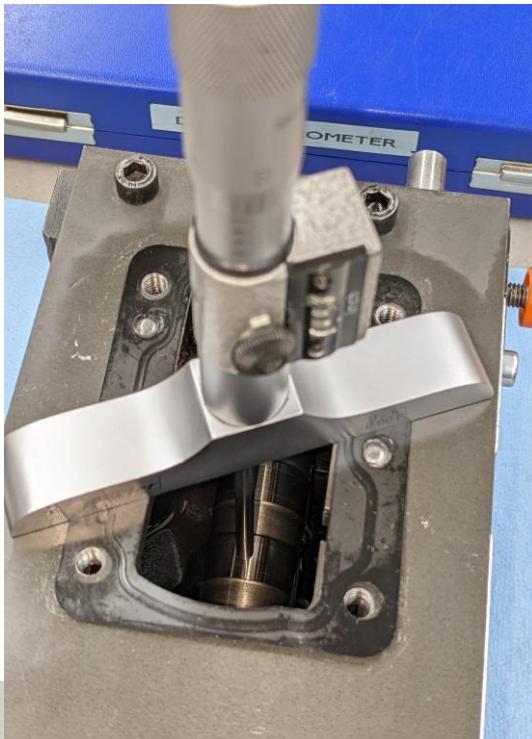


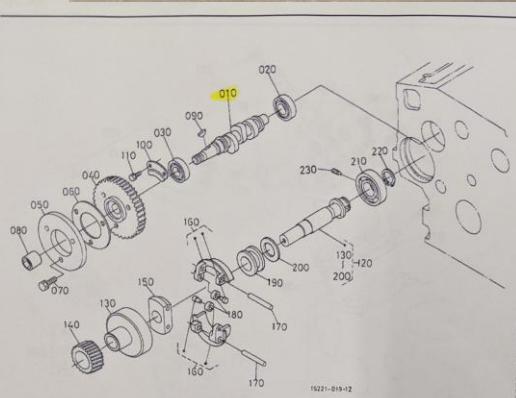


**PFR Pump**  
**FVP Custom Ground 7mm Lift Cam**  
**Installation Instructions**

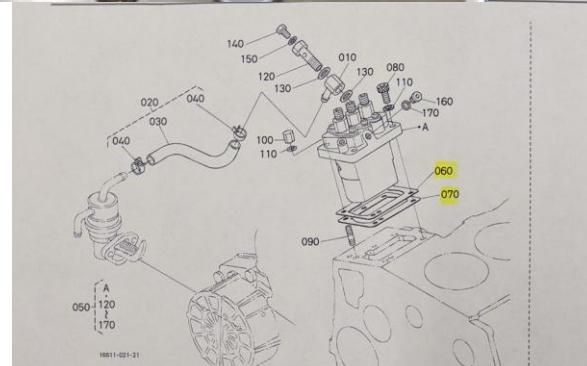
For correct installation and clearance, the pump must have the correct shim between the pump housing and the cambox housing. Using a depth micrometer, with shim installed, measure the distance from the pump mounting surface to the base circle of the camshaft lobe. This measurement must be between 2.635" and 2.645". If the clearance is less than 2.635", it may result in pump damage. If the clearance is greater than 2.645", it will result in a lower fuel flow amount.



0105



REF. No.	PART No.	PART NAME	Q'TY/S. No.		I. C.
			A	B	
010	16020-1617-0	CAMSHAFT, FUEL	1		
020	08103-06202	BEARING, BALL	<>2100293	<>2100293	
020	16261-9730-0	BEARING, BALL	>>2100003	>>2100003	
030	08103-06204	BEARING, BALL	<>2100293	<>2100293	
030	16261-9731-0	BEARING, BALL	>>2100003	>>2100003	
040	16272-5115-0	GEAR, INJECTION PUMP			
050	16241-5111-3	CAM, FUEL		1	
060	16241-5111-3	CAM, FUEL			



REF. No.	PART No.	PART NAME	Q'TY/S. No.		I. C.	REMARKS
			A	B		
010	16241-9569-0	JOINT, EYE	1	1		
020	16032-4201-0	ASSY, TUBE, FUEL	1	1		
030	09661-80075		1	1		
040	14911-4275-0	CLIP, PIPE	2	2		
050	16030-5101-0	ASSY, PUMP, INJECTION	1	1		
060	16006-5209-2	SHIM, INJECTION PUMP	1	1		
060	16006-5211-2	SHIM, INJECTION PUMP	1	1		0.20MM
070	16006-5212-2	SHIM, INJECTION PUMP	1	1		0.30MM
080	01311-10621	BOLT, HEX-SOC-HD	2	2		
090	15841-9150-0	STUD	2	2		
100	15841-9232-0	NUT	2	2		